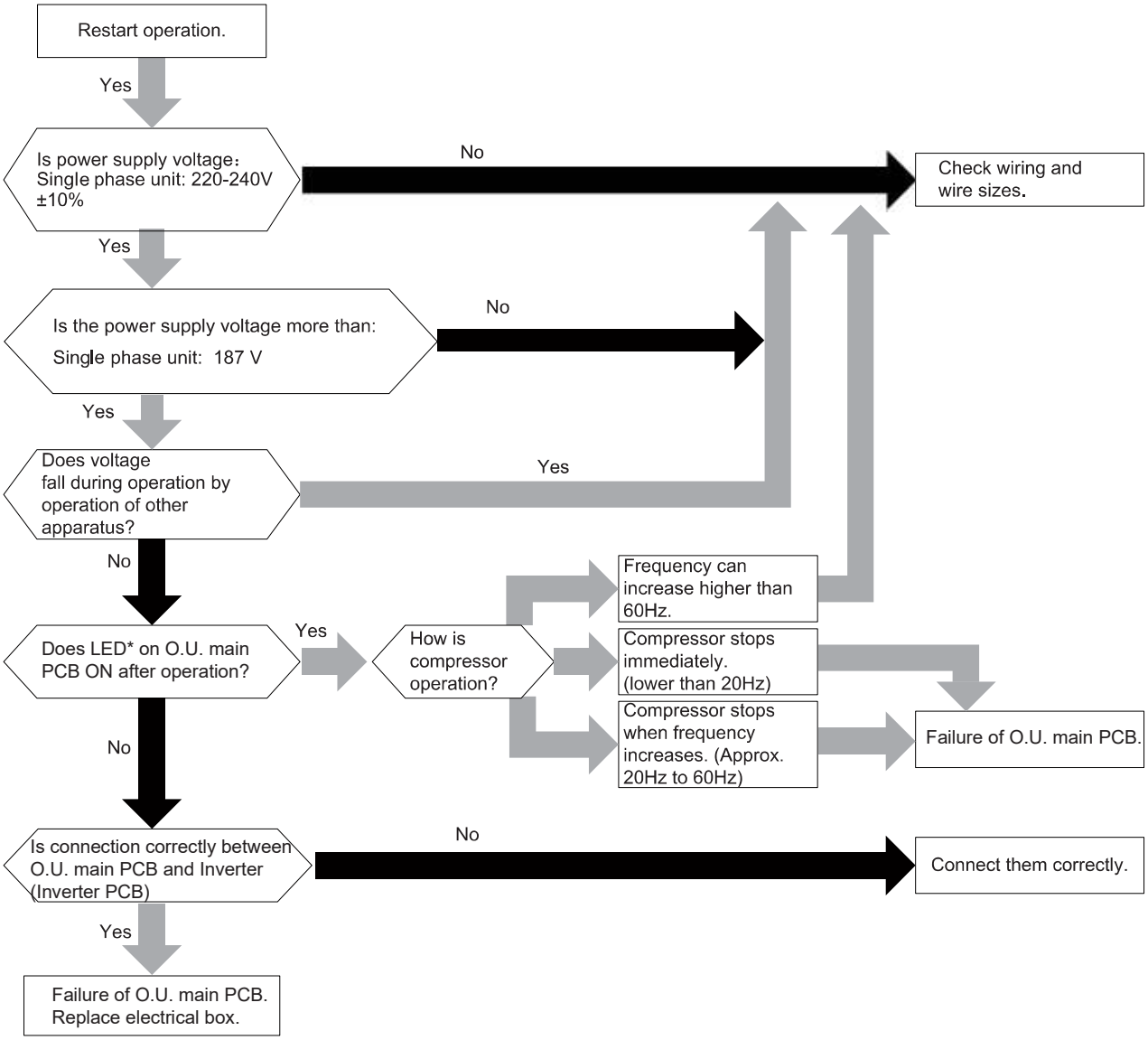
Alarm Code 18	Abnormal Inverter Voltage (Insufficient Inverter Voltage or Overvoltage)

- Alarm code is displayed on the master controller/ the 7-segment of O.U. display PCB / the 7-segment of I.U. PCB1.

★ When either insufficient voltage or overvoltage is detected on the inverter three times in 30 minutes, the operation stops and this alarm code is displayed. If this occurs less than three times in 30 minutes, the operation is automatically retried.



LED*

Model	LED
050-100	LED4