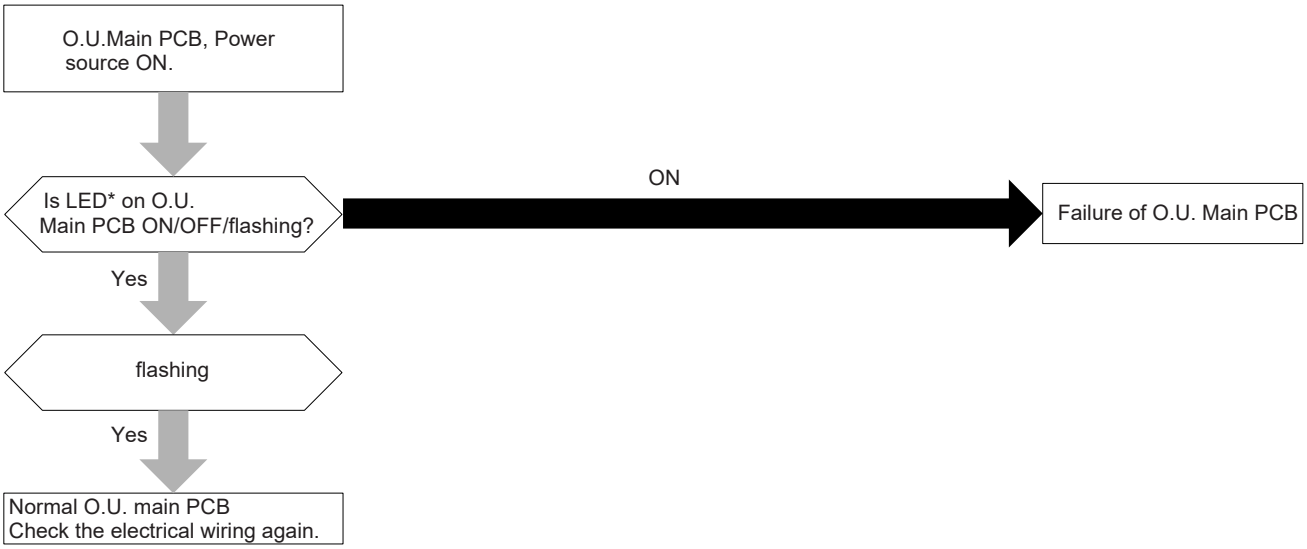
Alarm Code 04	Abnormal Transmitting between Outdoor Unit main PCB and Inverter

- Alarm code is displayed on the master controller/ the 7-segment of O.U. display PCB / the 7-segment of I.U. PCB1.

★ This alarm code is indicated when abnormality continues for 30 seconds after normal transmitting between the outdoor unit PCB and Inverter, and also abnormality continues for 30 seconds after the microcomputer is automatically reset. The alarm is indicated when the abnormal transmitting continues for 30 seconds from starting of the outdoor unit.



LED*

Model	LED
044-080	LED802(red)
100-160	LED2(red)

Phenomenon	Cause	Check Item	Action(Turn OFF Main Switch)
Disconnected Wires, Insufficient Contacting or Incorrect Connection	Power Supply Wiring for Outdoor Unit	Check continuity of wires. Check for looseness of connection screws. Check connection No.	Replacing wires, repairing, tightening screws and incorrect wiring.
Faulty O.U. main PCB	Disconnected Wires to O.U. main PCB	Check connections.	Repair wiring connections.
	Faulty O.U. main PCB		Replace electrical box if faulty.
Faulty Electrical Components Power Fuse, Resistance	Melted Power Fuse	Check conductivity of power fuse, power transistor, diode module.	Replace power fuse and power transistor,
	Disconnected Incoming Current Limit Resistance	Check resistance of incoming current limit resistance.	Replace incoming current limit resistance.
Incorrect Wiring	Disconnected Wire Insufficient Contacting	Check continuity and looseness of connection screws.	Replacing Wires, Repairing and Tightening Screws
	Incorrect Wiring	Check terminal Nos.	Correctly connect wires.