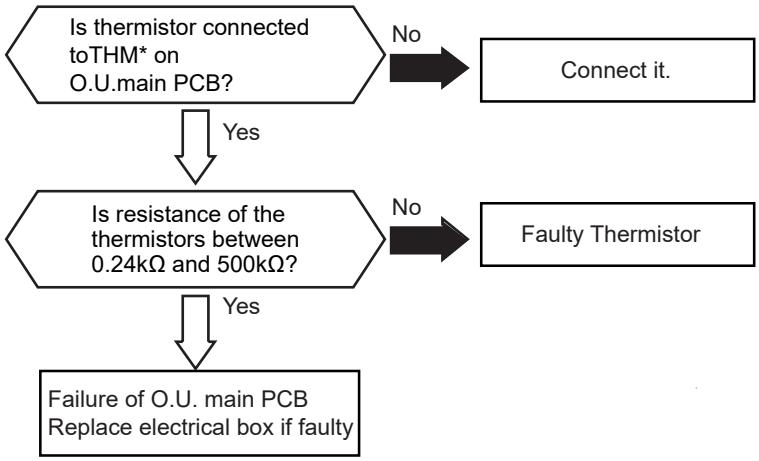
Alarm Code	Abnormality of Thermistor of heat exchanger Liquid Pipe (Te2) Abnormality of Thermistor of compressor Suction Gas Temperature(Ts)

- Alarm code is displayed on the master controller/ the 7-segment of O.U. display PCB / the 7-segment of I.U. PCB1.

★ This alarm code is displayed when a short circuit (0.24kΩ or less) or disconnection (500kΩ or more) of the thermistor is detected during heating or cooling operation.



Model	THM*
044-080	THM81(Te2)
Single phase 100-160	THM81(Ts)
Three phase 100-160	THM19(Ts)

Phenomenon	Cause	Check Item	Action(Turn OFF Main Switch)
Faulty Thermistor	Fault	Check resistance.	Replace thermistor if faulty.
	Incorrect Connection	Check wiring to O.U. main PCB.	Repair wiring and connections.
Faulty O.U. main PCB		Replace O.U. main PCB and check operation.	Replace electrical box if faulty.

