Alarm Code 54	Abnormality of Inverter Fin Temperature

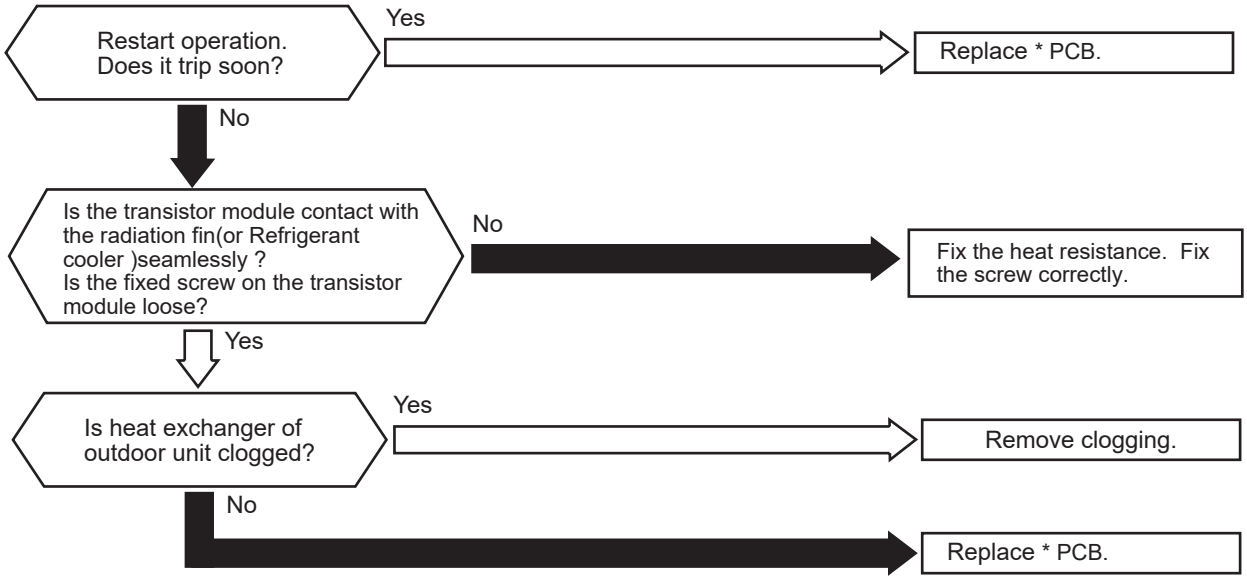
- Alarm code is displayed on the master controller/ the 7-segment of O.U. display PCB / the 7-segment of I.U. PCB1.

★ When the following condition occurs three times in 30 minutes, the operation stops and this alarm code is displayed. If this occurs less than three times in 30 minutes, the operation automatically restarts.

Condition of Activation:

① Inverter fin thermistor protection activation (Cause code of inverter stoppage = 3) .The temperature of inverter fin exceeds * °C.

② TFin sensor Error (Cause code of inverter stoppage = 32) the temperature sensor is open or broken only for 044-080 units.



Model	*PCB	*°C
044-080	O.U.main PCB	75
Single phase:100-160	inverter PCB	80
Three phase:100-160	inverter PCB	100